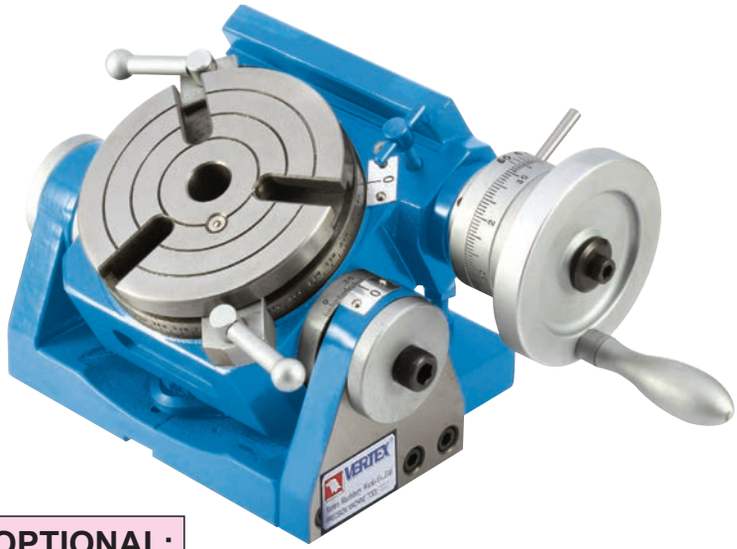
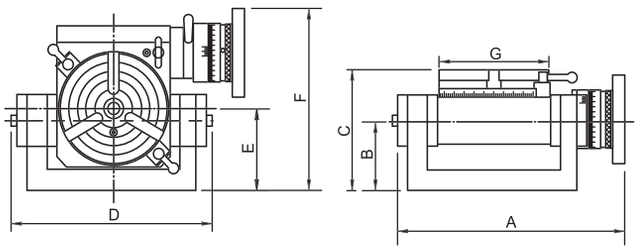
Universal Tilting Rotary Table





- Tiliting range 0º-90º degrees from horizontal to vertical postion, It is high rigidity.
- Minimum Set-up time: It has two screws to lock setting. Low profile body for bigger capability.
- Worm is hardened and ground. The ratio is 90:1. The work table is graduated a full 360º so that of the handle moves the table through 4º. Micro collar is graduated in steps of 2' min.
- The tailstock & Dividing plates are optional. The sizes is same as the rotary table, please see page A2.
- For arc or index cutting at milling machine, Grinding machine or drill Machine.....

OPTIONAL:

Please see page A3

1. TAILSTOCK

ORDER NO.	CODE NO.
TS-1	1001-022
TS-3	1001-024

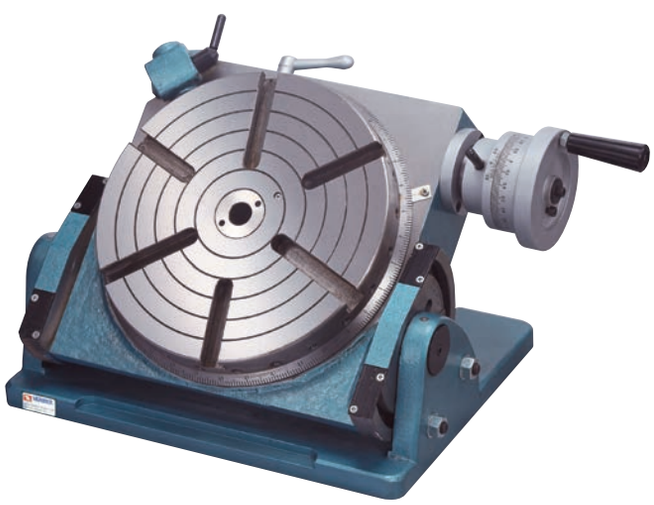
2. DIVIDING PLATE

ORDER NO.	CODE NO.
*DP-1 for VU-100, 150	1001-030
*DP-2 for VU-200	1001-031

ORDER NO.	A	B	C	D	E	F	G	SUITABLE TAILSTOCK	SUITABLE DIVIDING PLATE	WEIGHT kgs/cuft	CODE NO.
VU-100	228	68	117	202	80	177	110	TS-1	DP-1	13.5 / 1.5	1001-011
VU-150	266	75	140	246	90	216	150	TS-1	DP-1	21.5 / 2.0	1001-012
VU-200	429	111	177	432	141	283	205	TS-3	DP-2	46 / 2.5	1001-013

Universal Tilting Rotary Table

ORDER NO.VU-300 CODE NO.1001-010

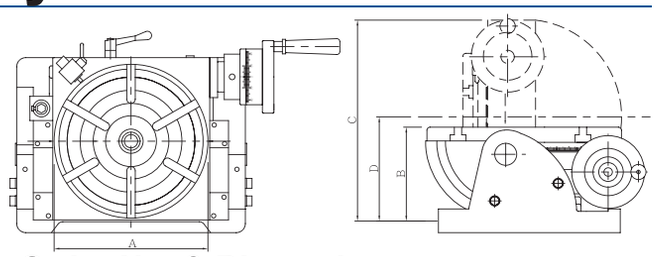


This is an accurate designed table for milling, boring and other machine tools.

This table allows indexing, facing and other work to be carried out rapidly with extreme precision.

Tiliting range 90 degrees from horizontal to vertical position, 1 rotation of handle equals 3 degrees, 5 minutes tilting reading. 10 Second Vernier Scale.

- Table Dial 1 Minute Graduations.
- Fast Degrees: Dividing Notch Pin & 24 Holes in 15 Degress
- Around that insures Rapid & Accurate Spacing.
- Minimum Set-Up time.
- Rugged Construction.

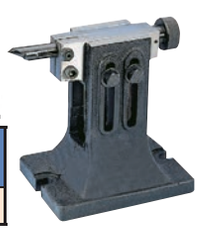


Order No. & Dimensions

ORDER NO.	VU-300
TABLE DIAMETER A	300mm
TABLE HEIGHT (horizontal) B	185mm
TABLE O/A HEIGHT (VERTICAL) C	370mm
CENTER HOLE	MT3
CENTER HEIGHT (vertical) D	208mm
DIRECT INDEXING	24-div
GEAR RATIO	90:1
WEIGHT (G.W.)	102kgs
WEIGHT (N.W.)	99.5kgs

Special Accessories

1. DIVIDING PLATE DP-5, Detail specification & order NO.shown on page A3
2. TAILSTOCK
3. FLANGE : PLEASE SEE PAGE A4



TSU-2 ECONOMICAL TYPE

ORDER NO.	WEIGHT kgs	CODE NO.
TSU-2	12	1001-021