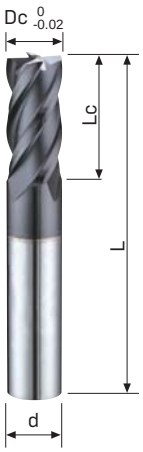
Finishing End Mills

Code No. E124X-Dc

Dc 0 -0.02	Lc mm	L mm	d h6	AlTiN E124X
1	3	50	4	●
1.2	4	50	4	●
1.4	4	50	4	●
1.5	5	50	4	●
1.6	5	50	4	●
1.8	5	50	4	●
2	6	50	4	●
2.2	6	50	4	●
2.4	8	50	4	●
2.5	8	50	4	●
2.6	8	50	4	●
2.8	8	50	4	●
3A	8	50	4	●
4A	11	50	4	●
3	8	50	6	●
3.5	10	50	6	●
4	11	50	6	●
4.5	11	50	6	●
5	13	50	6	●
5.5	13	50	6	●
6	16	50	6	●
6.5	16	60	8	●
7	20	60	8	●
7.5	20	60	8	●
8	20	60	8	●
8.5	20	72	10	●
9	22	72	10	●
9.5	22	72	10	●
10	22	72	10	●
10.5	22	75	12	●
11	26	75	12	●
12	26	75	12	●
13	26	80	12	●
14	32	90	16	●
15	32	90	16	●
16	38	100	16	●
17	38	100	20	●
18	38	100	20	●
19	38	100	20	●
20	38	100	20	●

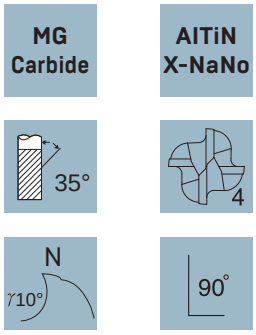
Code No. E124X-Dc

Dc 0 -0.02		Lc mm	L mm	d h6	AlTiN E124X
1/8	3.175	8	50	6	●
3/16	4.760	12	50	6	●
1/4	6.350	18	60	8	●
5/16	7.940	20	60	8	●
3/8	9.525	22	72	10	●
1/2	12.700	26	75	12	●
5/8	15.880	38	100	16	●
3/4	19.050	38	100	20	●

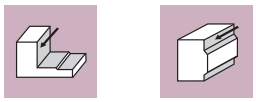


Steel < 48HRC

P	H	M	K	N	S
●	●	○	●	○	



Type of Operation



Work Material

P	GR1	Carbon Steel	●
	GR2	<24HRC Low-alloyed Steel	●
	GR3	<30HRC Hi-alloyed Steel	●
H	GR4	30~38HRC Hardened Steel	●
	GR5	38~48HRC Hardened Steel	●
	GR6	48~56HRC Hardened Steel	
	GR7	56~68HRC Hardened Steel	
M	GR8	Stainless Steel	○
K	GR9	Cast Iron	●
N	GR10	Aluminium	
	GR11	Copper	○
	GR12	Plastics	
	GR13	FRP CFRP Composite Material	
	GR14	Graphite	
S	GR15	Titanium	
	GR16	Nickel	
	GR17	Heat-resistant Steel	